

Tues.  
Linda

29/2005 2:51:26 PM

## Process Sheet

Split

Customer	U-DAR001 Dart Helicopters Services			Drawing Name	: PLUG	
Job Number	010 - 1			Part Number	: D26511	
Estimate Number	J512			Drawing Number	: D2651 REV B	
P.O. Number	N/A			Project Number	: N/A	
This Date	11/29/2005 S.O. No.: N/A			Drawing Revision	: B	
Previous Run	C			Material	: N/A	
Writen by	N/A			Due Date	: 11/29/2005	
Check & Approved				Qty:	20	Um: Each
Comments	: Created By Auto Work Order!!! Late - Some of the material cannot be made in time.					
Additional Product						

Job Number:



S R

Machine Or Operation: Description :

1.0

6061T6R0500 6061-T6 Round Bar .500"



Commercial Qty.: 0.0875 f(s)/Unit Total: 34.9860 f(s)  
 Material: 6061-T6 (QQ-A-225/8) 0.500" Dia M15211  
 M6061T6R0500 Batch: M16991

M16991 20 400

Tool

2.0

ND SAW BAND SAW



Commercial BAND SAW  
 Cut Bar: 0.62" Long

Tool

3.0

AS1 HAAS CNC VERTICAL MACHINING #1



Commercial HAAS CNC VERTICAL MACHINING #1  
 1- Machine as per Folio FA219 and Dwg D2651  
 2- Deburr  
 Identify as D2651-1

M16991 20 400

Tool

4.0 A

2 INSPECT PARTS AS THEY COME OFF MACHINE



Commercial INSPECT PARTS AS THEY COME OFF MACHINE

M16991 20 400

Tool

B

mill fab.

FF 05/12/15 20

as per Dwg D2651

Inspect level 5

SP 05/12/15 20

Form: process



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLUG

Job Number: 25010

Part Number: D26511

Job Number:



Seq #:

Machine Or Operation:

Description :

*HB*

QC8

SECOND CHECK



Comment: SECOND CHECK

JL

05.12.2

20  
400

Tools:

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

Tools:

FF 05/12/15

20

7.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

(Only larger section necessary)

Tools:

FC 05.12.16

20

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

Tools:

*M* 05.12.16

20

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *FBR*

Tools:

*M* 05.12.16

20

10.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

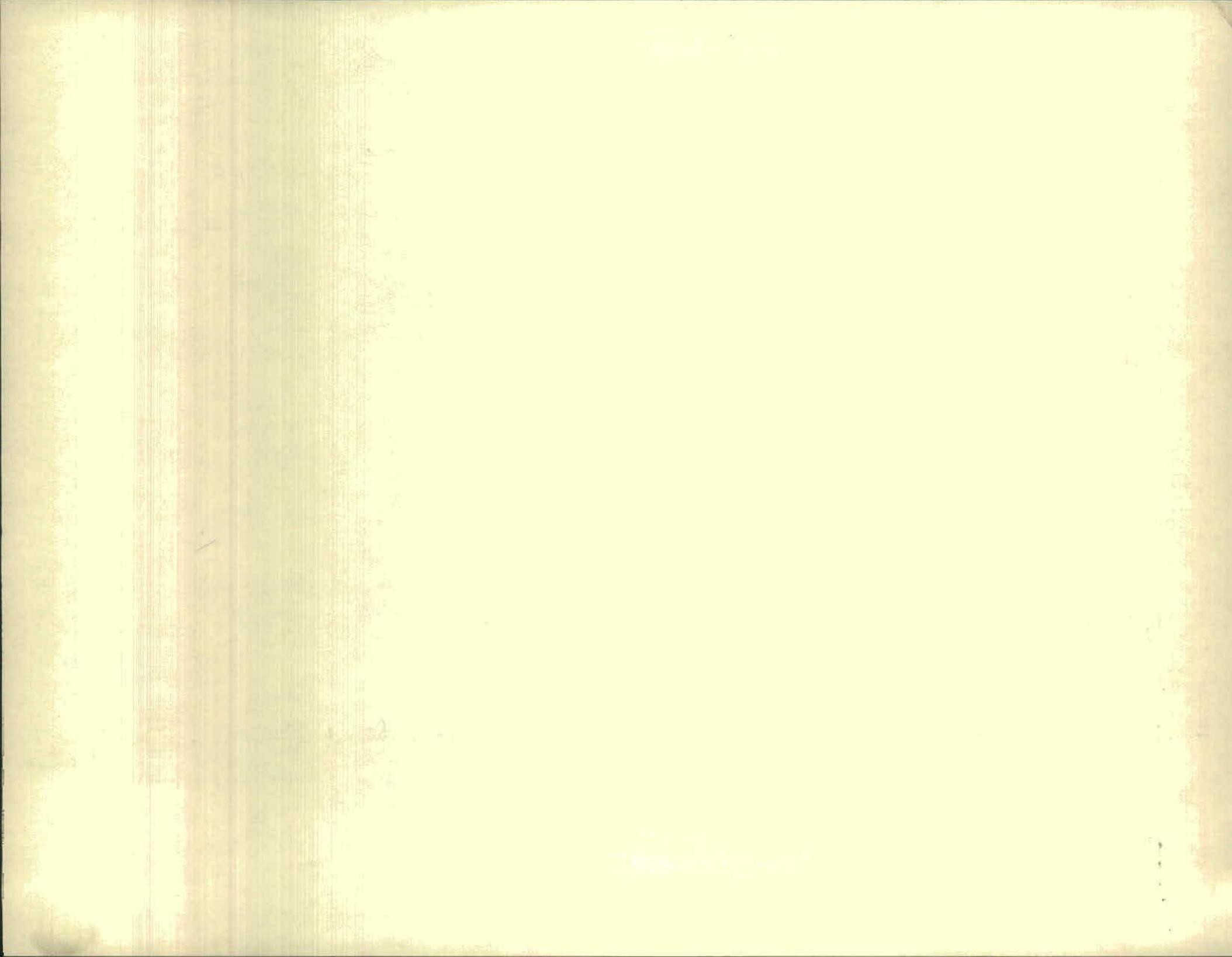
Inspection Level 21

Tools:

*SAC 05/12/21 20**(D) 05/12/21*

Job Completion:





## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLUG

Job Number: 25010

Part Number: D26511

Number:



Q. #: Machine Or Operation:

Description :

5.0 QC8

SECOND CHECK



Comment: SECOND CHECK

J.L.

05.12.12

400

Tools:

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

Tools:

7.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

(Only larger section necessary)

Tools:

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

Tools:

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

Tools:

10.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Tools:

545 05/12/21 20

Job Completion





DART AEROSPACE LTD	Work Order:	
Description: Plug	Part Number:	D2651-1
Inspection Dwg: D2651	Rev: B	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<i>[Signature]</i>	Audited by:	<i>[Signature]</i>	Prototype Approval:	N/A
Date:	<i>08/21/08</i>	Date:	<i>08/21/08</i>	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.22	New Issue	KJ/RF	

